

[illegible]

1. Scope:

This procedure establishes the requirements for the qualification of welders for the materials listed in Section 3.

1. Applicable Documents:

The following documents of the issue in effect on the issue date of this procedure form a part of this procedure to the extent specified herein.

ASME Boiler and Pressure Vessel Code - Section IX  
Central Shops Division Weld Procedure MMSD-1

3. Requirements:

3.1 Material

3.1.1 Nitronic 40 (21-6-9)

3.1.2 ASTM - Type 316L Stainless Steel

3.1.3 ASTM - Type 304 Stainless Steel

3.2 Welder Qualification

3.2.1 RHIC welders shall meet the qualification requirements of the ASME Boiler and Pressure Vessel Code, Section IX and MMSD-1.

3.2.2 The Quality Control Section of the Central Shops Division shall be responsible for administering the qualification requirements, including as applicable:

- Radiographic Weld Examination
- Test Coupon Control
- Welder Records
- Re-qualification
- Welder Identification

4. Quality Assurance Provisions:

N/A

5. Preparation for Delivery:

N/A